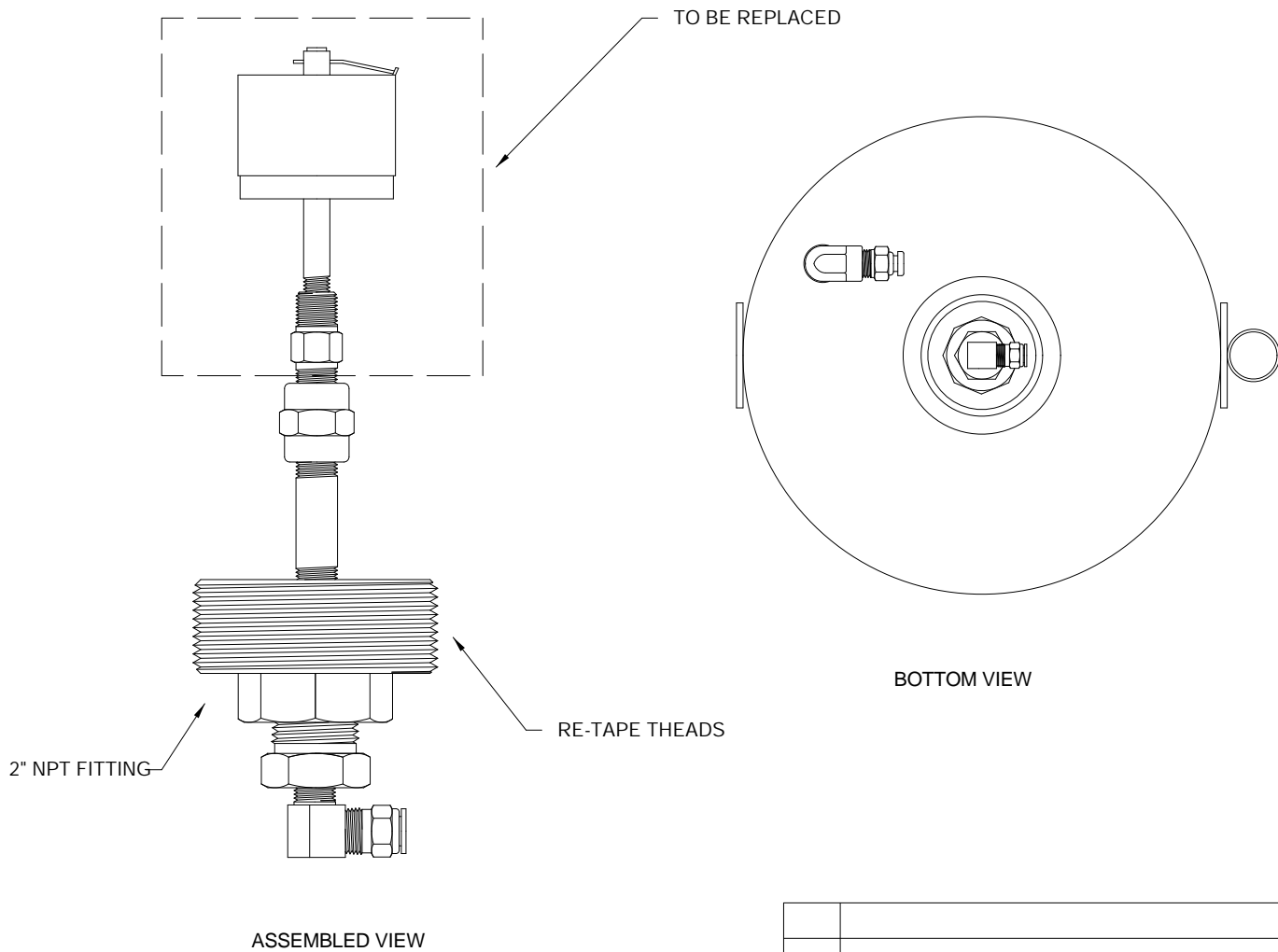


REPLACEMENT INSTRUCTIONS:

1. LAY THE MACHINE DOWN TO ACCESS THE BOTTOM
2. REMOVE THE 5/32" TUBING FROM THE CENTER PORT
3. REMOVE THE FLOAT ASSEMBLY BY UNSCREWING THE 2" NPT FITTING
4. REPLACE THE TOP PORTION OF THE ASSEMBLY AS SHOWN ON THE DRAWING
5. RETAPE THE THREADS ON THE 2" NPT FITTING
6. CAREFULLY INSERT THE ASSEMBLY INTO THE PORT AND TIGHTEN, MAKING SURE THAT THE ELBOW FITTING LINES UP AS SHOWN (BOTTOM VIEW)

CAUTION: BEFORE RE-INSERTING THE TUBING REMOVE ANY RESIDUAL FUEL

7. STAND MACHINE UPRIGHT
8. CONNECT AIR SUPPLY
9. PRESS THE "STOP" BUTTON AND HOLD FOR 2 - 3 SECONDS
10. RE-INSERT THE 5/32" TUBING



REV.	DESCRIPTION

DRAWN BY: J V/D G	<h1>FLOAT ASSEMBLY REPAIR</h1>			SHEET
DATE: 5/26/2009				OF
SCALE:	<h1>ESOC, INC.</h1>	DRAWING NUMBER	REV.	DATE
APPROVED BY:		35-208AS-REPAIR	0	/ /09